

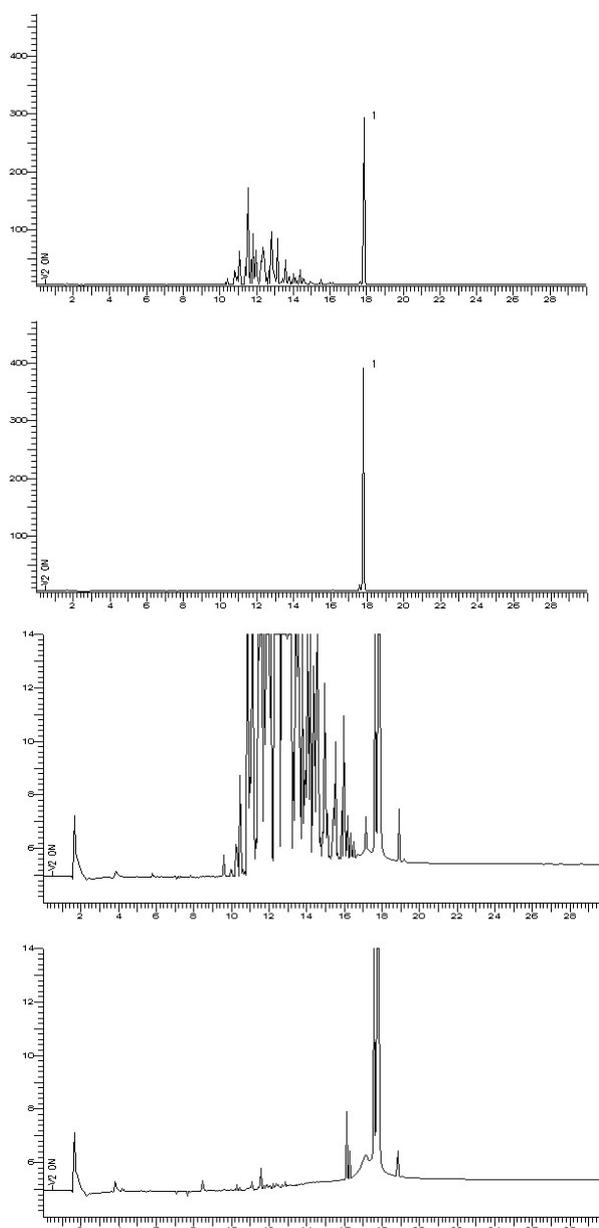
# Economic and Ecologically Favorable Destruction of Polyhalogenated Pollutants Using the DMCR Technology (DMCR = Dehalogenation by MechanoChemical Reaction)

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By applying ball milling to contaminated materials and adding reagents (base metal, hydrogen donor), polyhalogenated pollutants like HCH, DDT, PCB, dioxin, PCP are reductively dehalogenated directly inside the contaminated matrix – virtually regardless of their state. A ball mill is used as a highly effective mixing device and a mechanochemical reactor in one single operation step simultaneously: The contaminated material is conditioned optimally, it is effectively mixed with the dehalogenation reagents, and the metal is dispersed and therefore mechanically activated for the dehalogenation of the pollutants.

## Features and Highlights of DMCR:

- ◆ **Complete degradation of the pollutants directly inside the contaminated matrix at room temperature, ambient pressure and in a short time by reductive dehalogenation applying base metals (e.g. Mg, Na) plus an appropriate hydrogen donor.**
- ◆ **Well-defined, harmless and/or easier disposable and/or even profitably usable degradation products (e.g. PCBs yield biphenyl).**
- ◆ **Destruction of polyhalogenated pollutants both in liquid and solid-liquid and solid contaminated materials (e.g. mineral oils, sludges, soils) and of virtually pure toxic compounds or mixtures of it. Therefore high number of areas of application.**
- ◆ **Implementation on site or off site.**
- ◆ **No particular preprocessing.**
- ◆ **Economic/ecological benefits: Low energy costs, toxic compounds can be converted to usable products, reuse of scrap metals, detoxified materials can be recycled (e.g. transformer oils), no harmful emissions to the environment.**
- ◆ **Status: Feasibility studies and pilot scale projects, currently scaling up.**
- ◆ **More info: [www.tribochem.com](http://www.tribochem.com)**



**Fig.** Gaschromatograms (detector: ECD) of a PCB contaminated soil (appr. 250 ppm PCB) **prior** to (at the top) and **after** PCB dechlorination (> 99.9 %, second image) directly inside the soil utilizing a vibratory mill and appropriate reagents at room temperature. High resolutions of these GCs displayed by third and fourth image, resp.

1 = decachlorobiphenyl (internal standard, contains 4 minor impurities).

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